



## HPK-HB

拷克車用,厚物、極厚物用拖輪安裝手冊  
THE INSTRUCTION GUIDE BOOK FOR  
OVERLOCK, BELT PULLER FOR HEAVY OR  
EXTREMELY HEAVY DUTY METERIAL



安裝前,請詳細閱讀安裝說明書

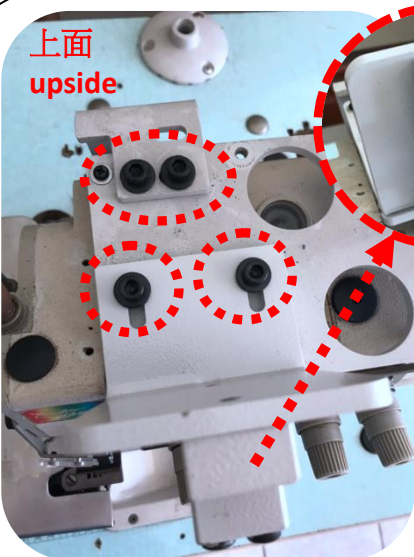
PLEASE READ INSTRUCTIONS & ASSOCIATED DRAWINGS BEFORE INSTALLATION

# HPK-HB

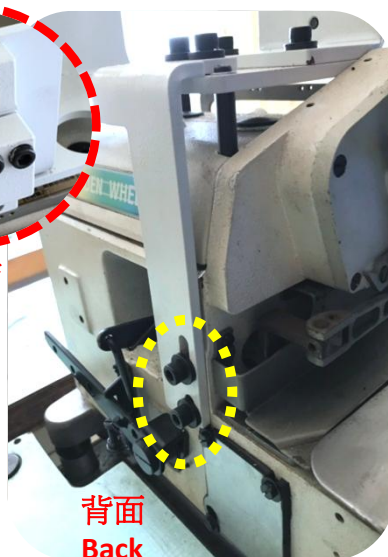
## 快速安裝指南 QUICK INSTALL GUIDE



1. 安裝底座螺絲  
To lock the screws

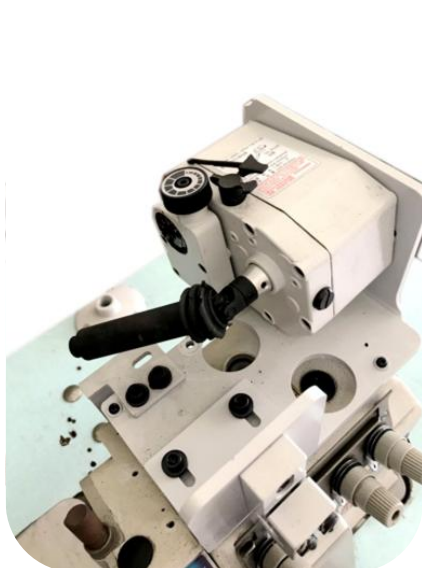


側面  
side

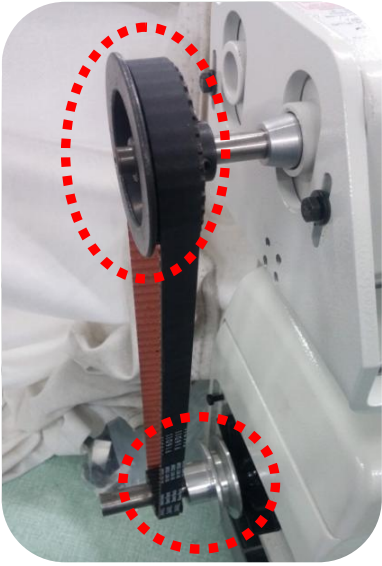


背面  
Back

2. 鎖上底座及螺絲  
To lock the screws and  
base

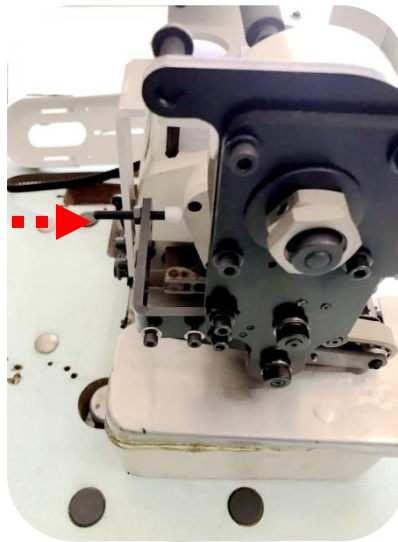


3. 鎖上變速機與皮帶固定器  
To lock the transmission  
and belt holder



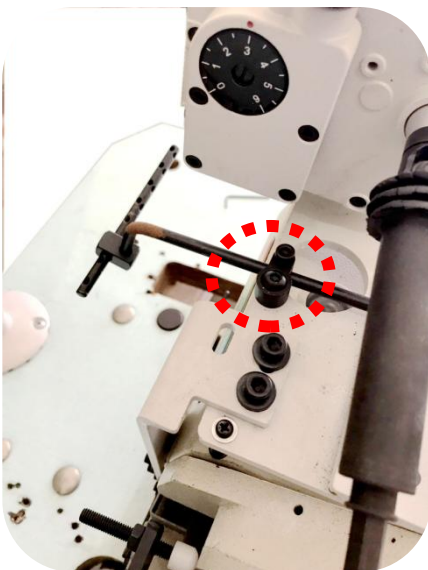
4.換上皮帶輪,並安裝齒輪與皮帶,鎖上皮帶蓋與刻度輪

To replace the pulley and install the gear and belt, lock the belt cover and the scale wheel.



5.安裝拖輪

To Install the puller on the machine



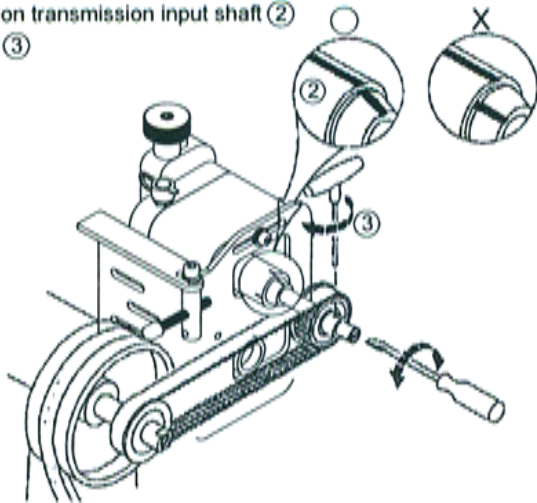
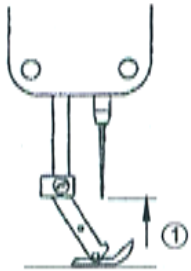
6.鎖上 16 孔過線架

To lock the 16-hole Needle holder

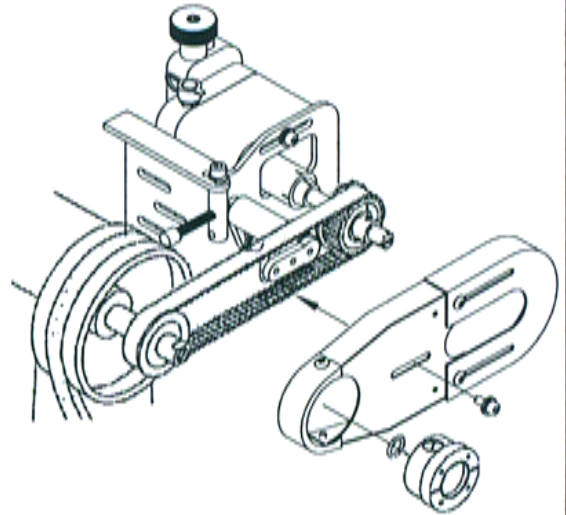
⑧-3 變速機入力軸定位  
Adjust transmisson's input shaft position

變速機的红線對齊入力軸紅線②後,上緊時規齒輪螺絲③  
Meet the both red line on transmission input shaft ②  
tighten the timing gear ③

針車提升至最高點  
Needle to the toppest position



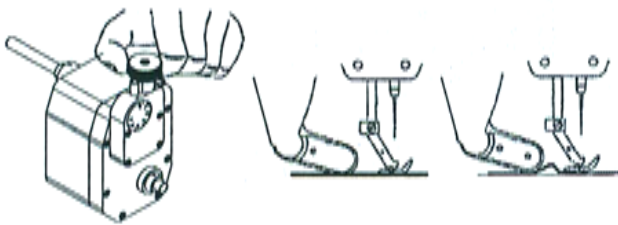
⑧-4 安裝皮帶護蓋  
Installing belt cover



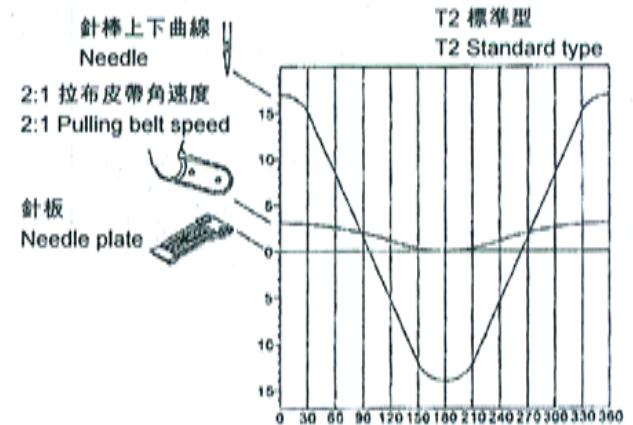
調整 ADJUSTMENT

圖一 Figure 1

拉布皮帶的動作量應比送齒稍大,但差率太多時,拉布皮帶則易磨損  
The pulling belt's feeding amount should be properly larger than feed dog's to procure even effect on sewn material, if it is overmuch, pulling belt will be torn easily.



圖二 Figure 2  
拉布皮帶角速度圖  
Pulling belt speed



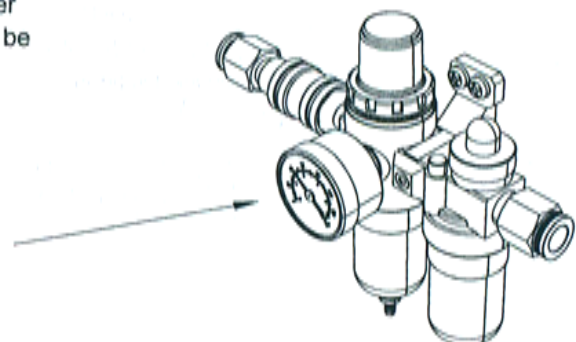
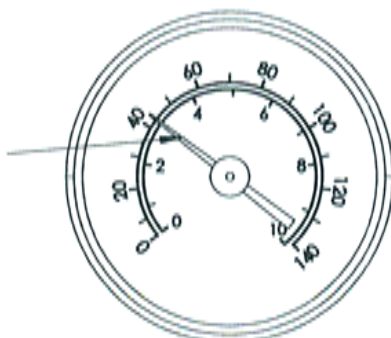
圖三 Figure 3

適當的空氣壓力最高是5公斤  
The maximum proper air pressure is 5Kgf/cm<sup>2</sup>

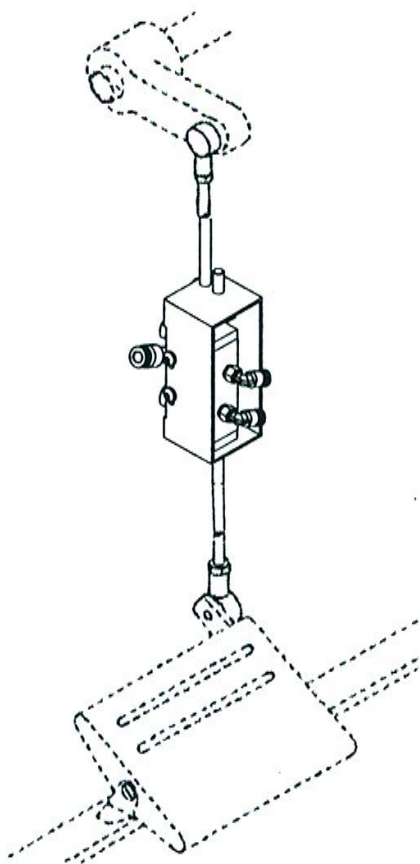
空氣壓力調整愈高拉布的力量就愈大,縫製就愈順暢,產能也會愈高,因此皮帶受力愈大,就愈容易磨損

The higher air pressure, the stronger pulling power and higher production efficiency, but the belt will suffer more strength to be torn easily.

拖輪壓力  
Puller pressure  
最高:5Kgf/cm<sup>2</sup>  
MAX:5Kgf/cm<sup>2</sup>



# 氣動式懸吊開關 Pneumatic suspension switch



## 調整 Adjustment

適當的空氣壓力最高是5公斤  
The maximum proper air pressure is 5Kgf/cm<sup>2</sup>

壓力調整愈高,送齒就愈容易磨損  
The higher air pressure, the feed dog will be worn easier.

壓腳壓力  
Pesser foot pressure  
最高:5Kgf/cm<sup>2</sup>  
MAX:5Kgf/cm<sup>2</sup>

