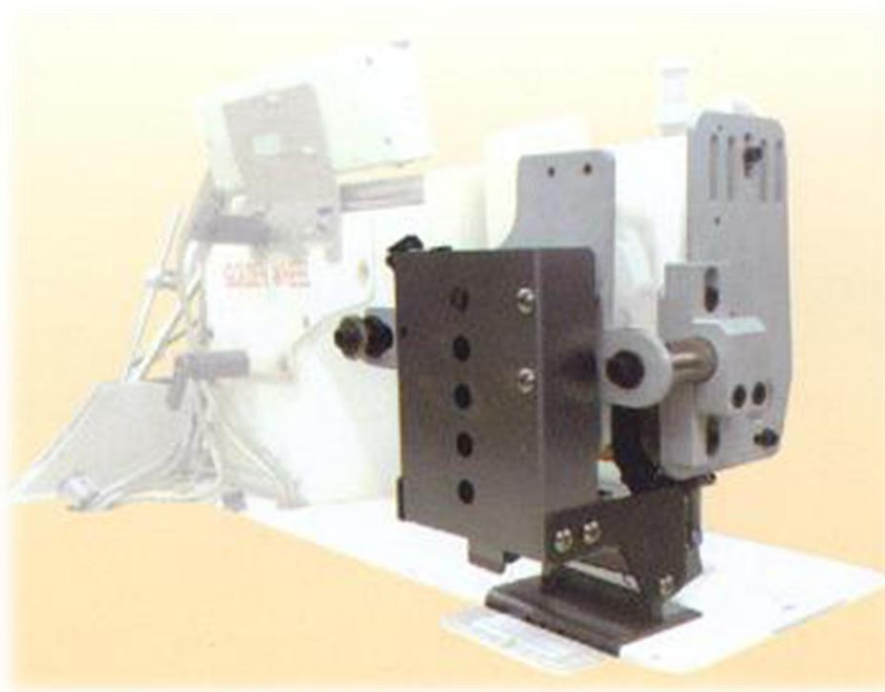# HTA-L 單、雙針車閘刀安裝手冊
THE INSTRUCTION GUIDE BOOK
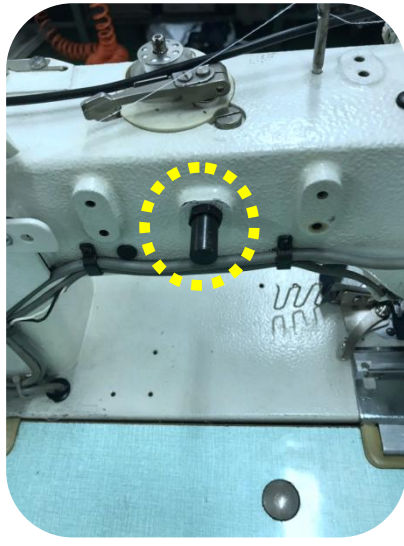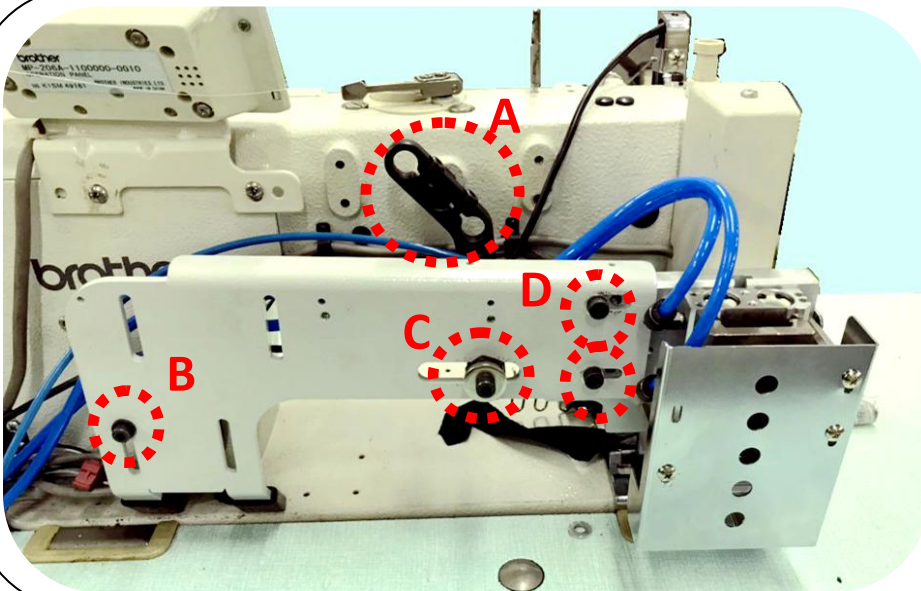## FOR SINGLE OR TWIN NEEDLE

HURG

安裝前,請詳細閱讀安裝說明書

PLEASE READ INSTRUCTIONS & ASSOCIATED DRAWINGS BEFORE INSTALLATION
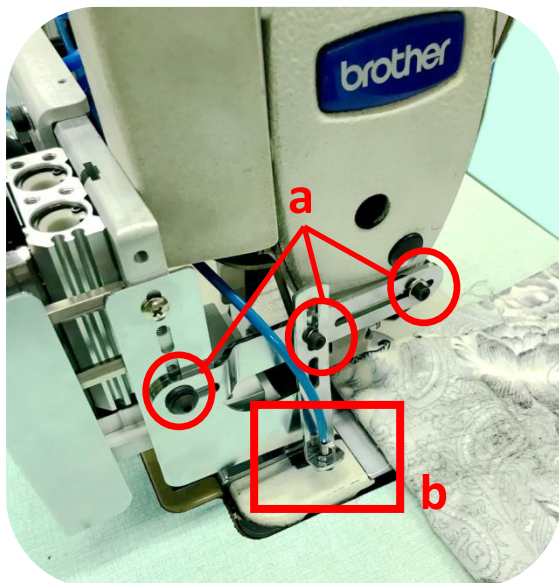
HTA-L 多針車用閘刀安裝說明
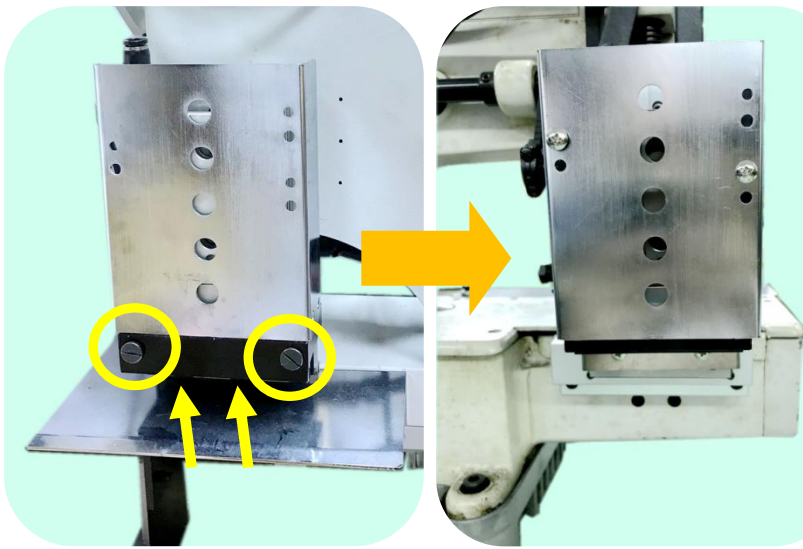## Installation of Pneumatic guillotine auto/manual cutter

1.放置底板
   Place the bottom plate

2.鎖上支撐梢
   To lock the support frame

3.鎖上: To lock the:
 A.支撐架螺絲
   Support frame screws
 B.固定器螺絲
   Fixer screw
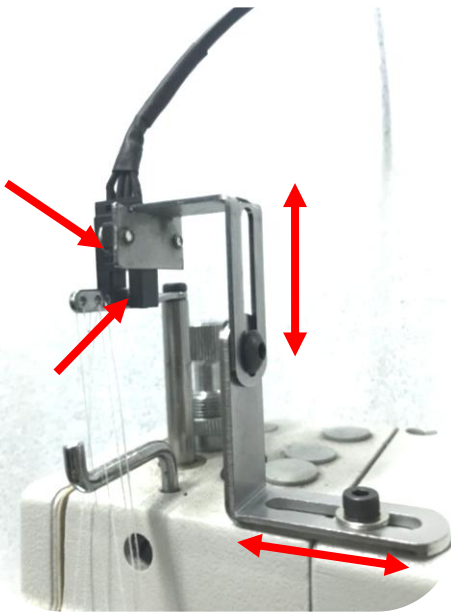 C.鐵架螺絲
   Iron frame screw
 D.切刀本體螺絲
   Cutter screws

4.鎖上: To lock the:
 a.右邊鐵片螺絲
   Right iron screws
 b.光纖偵測架
   Fiber optic detection rack

5.安裝上刀具,圖上兩顆螺絲可調整刀距 To adjust distance of the cutter by thw screws.

6. 調整完後箭頭處鎖緊螺絲以固定 After adjustment, tighten the screws.

7.雙箭頭可以調整上下,前後。
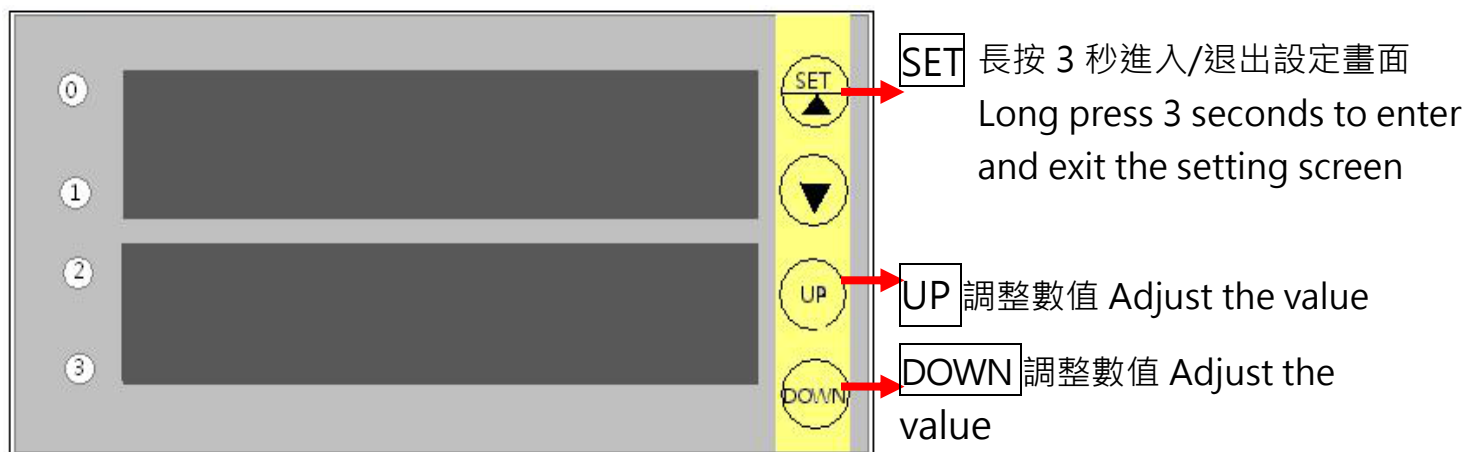Double arrow: Adjustable up and down, before and after.
針棒拉至最高處並使頂端放入光素子感測位置。
The needle bar and pulled up to the highest point of the top sub-element into the optical sensing position.

8.安裝控制箱,調壓器及膝動裝置
To install the control box, pressure regulator and knee control

控制器操作說明 Controller Operating Instructions

SET 長按 3 秒進入/退出設定畫面
Long press 3 seconds to enter and exit the setting screen

UP 調整數值 Adjust the value

DOWN 調整數值 Adjust the value

※初始需要: Initial needs: ①手動定位 Manual positioning ②歸零 Zeroing

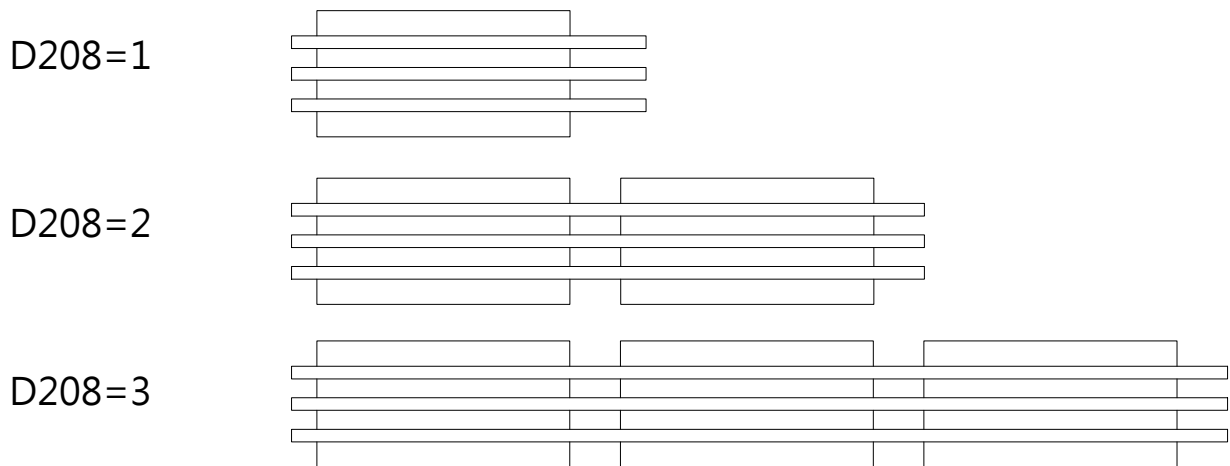| 顯示畫面 Display screen ←→ 設定畫面 Setting screen	
(長按 3 秒進入/退出設定畫面) (Long press 3 seconds to enter and exit the setting)	
顯示針數 Stitch number display	d 200:設定針數 d 200: Set the number of stitches
顯示件數 Amount display	設定針數數值 Set the number of stitches

教導式 Teaching

1.長按 ▼ 3 秒進入設定 Press and hold ▼ for 3 seconds to enter the setting.

2.啟動旋鈕測量所需長度，完成後關閉旋鈕 Start the knob to measure the desired length and close the knob when done.

3.按壓膝動開關剪掉布料 Press the knee switch to cut off the fabric.

4.上排顯示器數值會自動代入 D200，如需微調再進入 D200 設定即可 Upper display value is automatically substituted into D200. If you need to fine-tune, then enter the D200 settings.

5.長按 ▼ 3 秒退出設定 Press and hold ▼ for 3 seconds to exit setting.

D209	為 0 時 :原本設定　0: original setting.	
	為 1 時 :開啟前後切　1 : Start front and back cutting.	
D200	前切數值　Front cutting value.	
D201	後切數值　Rear cutting value.	
D208	如下示意圖　The following schematic	

※D209 為 1 時，無教導式。　When D209 is 1, there is no teaching.

D208:段落說明示意圖 Schematic diagram of paragraph description

D208=1

D208=2

D208=3

D208=4，5........以此類推。初始值為 1，範圍 1~9。

D208=4,5 ... etc... The initial value is 1 and the range 1~9.

光纖放大器調整說明 Fiber Amplifier Adjustment Instructions

1.布料放至偵測位置,SET 長按 3 秒,
跳轉至 1Pnt‧XXX
Cloth put to detect position, press the SET 3
seconds, go to 1Pnt. XXX

2.移除布料,手指離開,跳轉至 2Pnt‧XXX
Remove the fabric, leave your finger, and
jump to 2Pnt. XXX

3. SET 長按 3 秒,則會取得數值(綠)
SET 3 seconds long, get the value (green)

取得數值(綠)
Get value (green)

偵測數值(紅)
Detection value (red)